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Prevention of corrosion along tear-off line of metal can - involves spraying corrosion protection medium by method suitable for any shape of can

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Patent Family

Patent Number	Kind	Date	Application Number	Kind	Date	Week	Туре
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WO 9300173	A1	19930107	WO 92DE516	Α	19920624	199304	

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Patent Details

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Abstract:

DE 4120836 A

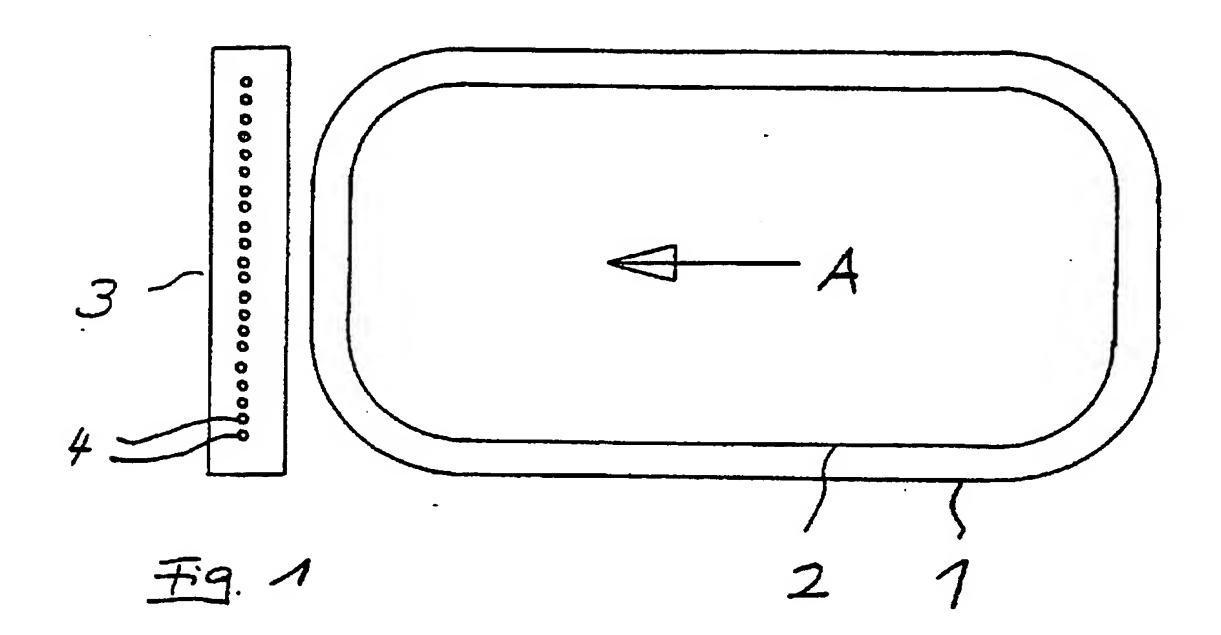
A metal can for preserved foodstuff such as fish is of rectangular form with rounded corners. The can has a lid (1) which is provided with a tear-off line (2) for easy opening. The metal along the tear-off line is protected from corrosion by spraying a corrosion protection medium.

The medium is sprayed from a row of nozzles (4) in a spray head (3) with each nozzle being opened or closed by a needle. The lid is mounted on a belt which transports the lid over the spray head which is controlled so that only those nozzles aligned with the tear-off line are open.

USE/ADVANTAGE - Protection from corrosion of tear-off lines on metal cans. The method is applicable to cans of non-cylindrical form.

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T 1/5/1 1/5/1 DIALOG(R) File 351: Derwent WPI (c) 2006 The Thomson Corp. All rts. reserv. 002263928 WPI Acc No: 1979-63132B/197934 Can end prodn. - from thermoplastics material-coated sheet, involves forming score line and heating Patent Assignee: METAL BOX CO SOUTH AFRICA (METB) Inventor: GOTZ J A Number of Countries: 001 Number of Patents: 001 Patent Family: Patent No Applicat No Kind Date Kind Date Week ZA 7801228 19790403 A 197934 B Priority Applications (No Type Date): ZA 781228 A 19780302 Abstract (Basic): ZA 7801228 A A scored thermoplastic coated lid is made by coating the lid with the thermoplastic (30), scoring it at least partially through the substrate (12), and then heating the lid to cause the thermoplastic to flow over and conceal the score line. A specific thermoplastic is wax. **ADVANTAGES** Because the score line is covered by the thermoplastic, lids of corrodible metals such as tin plate or steel can be used. Title Terms: CAN; END; PRODUCE; THERMOPLASTICS; MATERIAL; COATING; SHEET; FORMING; SCORE; LINE; HEAT Derwent Class: A92; M13; Q32 International Patent Class (Additional): B65D-007/00